PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference 60326WO (49991)	FOR FURTHER see Form PCT/ISA/220 ACTION as well as, where applicable, item 5 below.					
International application No. PCT/US05/07152	International filing date (day/month/year) 04 March 2005 (04.03.2005)	(Earliest) Priority Date (day/month/year) 05 March 2004 (05.03.2004)				
Applicant WATERS INVESTMENTS LIMITED						
This international search report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau. This international search report consists of a total of						
may, within one month fr 6. With regard to the drawings, a. the figure of the drawings to as suggested by the	ted, according to Rule 38.2(b), by this Author om the date of mailing of this international sector published with the abstract is Figure No. 21	nggest a figure.				
	pe published with the abstract.					

Form PCT/ISA/210 (first sheet) (January 2004)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/07152

. CLASSIFICATION OF SUBJECT MATTER									
IPC(7) : B01D 15/08									
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B. FIELDS SEARCHED									
Minimum documentation searched (classification system followed by classification symbols)									
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Electronic data base consulted during the international search (name of	of data base and, where practicable, search	in terms used)							
C. DOCUMENTS CONSIDERED TO BE RELEVANT		Relevant to claim No.							
Category * Citation of document, with indication, where app	propriate, of the relevant passages	1-236							
Y US 4,469,597 A (MOTT) 04 September 1984 (04.09)	.2005), column 4, lines 37-33.	1-250							
Y US 6,080,219 A (JHA et al) 27 June 2000 (27.06.200	0) column 3, lines 15-19.	1-236							
Y US 6,080,219 A (JHA et al) 27 June 2000 (27.06.200	o), column 2, 111100 to 10								
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Further documents are listed in the continuation of Box C.	See patent family annex.	1 Still a data as asiosity							
Special categories of cited documents:	"T" later document published after the in date and not in conflict with the app	lication but cited to disdessiand the							
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specified)	combined with one or more other st	ich documents, such combination							
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"P" document published prior to the international filing date but later than the	"&" document member of the same pate	nt family							
priority date claimed									
Date of the actual completion of the international search	Date of mailing of the international se	arch report							
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Commissioner for Patents	Ernest G. Therkorn	V V							
P.O. Box 1450 Alexandria, Virginia 22313-1450	Telephone No. (571) 272-1700	ton							
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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/07152

Box IV 1	TEXT OF THE	ABSTRACT	(Continuation o	f Item	5 of	the first	t sheet)
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The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)).

NEW ABSTRACT

A frit (44) includes a porous support structure having a plurality of void spaces, where a plurality of secondary particles (46) are filled in the void spaces, the secondary particles (46) being dimensioned with respect to the void spaces such that the frit (44) retains packing materials with diameters of less than about 2.5 microns. Preferably one or more frits (44) are received in a high pressure liquid chromatography (HPLC) chromatographic column, where the column includes fittings and filter assemblies for receiving frits (44) at its inlet and outlet. The frit (44) can be constructed from a porous support structure with void spaces or pores that are filled with secondary particles (46) smaller than those used to manufacture the support. The particles (46) contained in the void spaces are large enough to be retained by the support, but small enough to create a finer network of interconnected channels within the support's void spaces that are capable of retaining sub-2.5 micrometer particles.

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